

Date: Wednesday, 5/16/2007 8:10:58 AM
 User: Kim Johnston

Process Sheet

21

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HINGE
Job Number	: 32364		
Estimate Number	: 11134		
P.O. Number	: <i>N/A</i>	Part Number	: D31617
This Issue	: 5/16/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D3161 REV A2
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 31340	Drawing Revision	: A2
		Material	: <i>N/A</i>
		Due Date	: 5/26/2007
Written By	: <i>[Signature]</i>	Qty:	10 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est A 04.08.24 New Issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	MS2025737200	Piano Hinge
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Comment: Qty: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Piano Hinge

Pick:

Qty	Part number	Description
1	MS20257-3-7200	Hinge

Batch

m17946x2~~*[scribble]*~~*m 103947x8**FF 07-05-28 10*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

(1) 72" Hinge makes (5) D3161-7 parts at 14" long

Cut to length as per Dwg D3161

FF 07-05-28 10

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

873 07/05/31 10

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *GA**FF 07-05-31 10*

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

873 07/06/01

Job Completion

*u 07/05/31*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/06/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

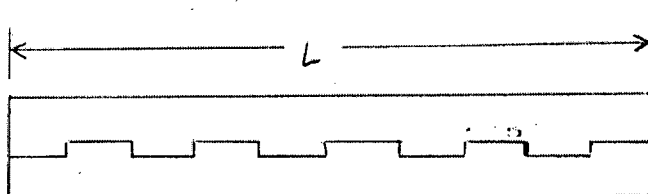
NOTE: Date & initial all entries

DART

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24 #

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE

**NOTES:**

- ① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32364

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